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(57) Abstract

A quinoxaline or pyridopyrazine derivative of formula (1) wherein R^1 is a group containing a hydroxyl, oxiranyl, aziridine, alkylamino, pyrrolidino, morpholino, piperidino, piperazino, 2-nitroimidazolyl, or 5-nitrofuryl group; R^2 is a hydrocarbyl or heterocyclyl aromatic group unsubstituted or substituted by one or more substituents selected from halogen, haloalkyl, alkyl, nitro, hydroxy, alkoxy and alkylenedioxy; the groups R^3 are the same or different and each is hydrogen, alkyl, or hydroxy; X is -CH = or -N =, and X^1 is hydrogen or halogen; and pharmaceutically acceptable salts thereof are useful in the treatment of tumours, and in particular hypoxic tumours. Processes for producing the compounds and pharmaceutical compositions containing them.

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NOVEL BIOREDUCTIVE COMPOUNDS

The present invention relates to dihydroimidazoquinoxaline and dihydroimidazo-pyridopyrazines useful in
the treatment of cancer. It further relates to processes
for their preparation and pharmaceutical compositions
containing them.

EP-A-214,632 discloses quinoxaline and pyridopyrazine derivatives which are useful as anti-anaerobic agents, for the treatment of diseases related to anaerobic bacteria.

Such diseases include for example, post-operative sepsis following lower gastrointestinal surgery or female urinogenital surgery, pelvic inflammatory disease, ulcers, gangrene, trichomonal vaginitis, non-specific vaginitis, amoerbiasis, giardiasis, periodontal disease, acne, and the like.

WO-A-93/00900, which was published after the priority date of the present case, discloses that the compounds disclosed in EP-A-214,632 and pharmaceutically acceptable salts thereof are useful in the treatment of tumours and particularly hypoxic tumours.

The present invention provides a quinoxaline or pyridopyrazine derivative of formula (I)

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wherein R¹ is a hydroxyalkyl group;
a group of formula (II)

$$\begin{array}{c}
O \\
-(C(R)_2)_4CR-C(R)_2
\end{array} \tag{II}$$

wherein a is from 1 to 4, the groups R are the same or different and each is hydrogen or alkyl of 1 to 4 carbon atoms such that the group of formula (II) contains in total from 1 to 10 carbon atoms;

a group of formula (III)

$$-R^4$$
 $-Am$ (III)

wherein R⁴ is -(C(R)₂)_b- or -(C(R)₂)_bCROHC(R)₂-, b is from 1 to 4, the groups R are the same or different and each is hydrogen or alkyl of 1 to 4 carbon atoms, such that R⁴ is an alkylene or hydroxyalkylene group containing from 1 to 10 carbon atoms, and Am is alkylamino or dialkylamino or a heterocyclic group which is an aziridino group, unsubstituted or substituted by one or more alkyl substituted or a 1-piperazino group, unsubstituted or substituted in the 2- or 3-position of the piperazine ring by alkyl, hydroxyl or halogen, and in the 4-position of the piperazine ring by are alkyl, cycloalkyl of 5 to 7 carbon atoms, phenyl or pyridyl;

a group of formula (IV)

wherein R⁵ is -(C(R)₂)_c- where c is from 1 to 4 or R⁵ is
-C(R₂)_dCROH(C(R)₂)_c-, where d is from 1 to 4, and e is from 1
to 4, at least one of d and e being 1, the groups R are the same or different and each is hydrogen or alkyl of 1 to 4
carbon atoms, such the R⁵ is an alkylene or hydroxyalkylene group containing from 1 to 10 carbon atoms, and Het¹ is 2nitroimidazolyl, optionally further substituted by one or
more alkyl, haloalkyl, halogen, hydroxy, alkoxy or nitro
substituents; or

a group of formula (V):-

$$-(C(R)_2)_f - Het^2$$
 (V)

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wherein f is from 1 to 6, the groups R are the same or different and each is hydrogen or alkyl of 1 to 4 carbon atoms, such that the group $-(C(R)_2)_f$ - contains from 1 to 10 carbon atoms and Het² is a 5-nitrofuryl group, optionally further substituted by one or more alkyl, haloalkyl, halogen, hydroxy, alkoxy or nitro substituents;

R² is a hydrocarbyl or heterocyclyl aromatic group unsubstituted or substituted by one or more substituents selected from halogen, haloalkyl, alkyl, nitro, hydroxy alkoxy and alkylenedioxy;

the groups R³ are the same or different and each is hydrogen, alkyl, or hydroxy;

X is -CH= or -N=, and

X1 is hydrogen or halogen;

wherein the said alkyl groups and moieties
incorporating alkyl groups contain from 1 to 6 carbon atoms
unless specified otherwise and the said haloalkyl groups
contain one or more halogen atoms;

or a pharmaceutically acceptable salt thereof.

According to further features the present invention provides processes for producing the compounds of the present invention and pharmaceutical compositions comprising them.

In the compounds of formula (I), the alkyl and alkoxy groups may be either straight or branched.

It is preferred that any alkyl groups in the

compounds of formula (I) (including alkyl groups which form

part of alkoxy groups) be alkyl groups of 1 to 4 carbon

atoms, i.e. methyl, ethyl, n-propyl, isopropyl, n-butyl,

sec-butyl or tert-butyl. Particularly preferred alkyl

substituents are methyl, and ethyl, most preferably methyl.

In the compounds of formula (I) halogen atoms present as halogen substituents or in haloalkyl substituents may for example be fluorine, chlorine or bromine atoms.

In one embodiment of the compounds of the invention \mathbb{R}^{l} is other than hydroxyalkyl.

25 Where the group R¹ is a group of formula (II) preferably the groups R are all hydrogen, i.e. the group of formula (II) is unbranched. Where a group R is other than

hydrogen, preferably R is methyl or ethyl, more preferably methyl. Preferably there is no more than one group R which is other than hydrogen. Preferably the group of formula (II) contains from 1 to 8, more preferably 1 to 6 carbon atoms. Preferably a is 1 or 2, more preferably 1.

Where the group R¹ is a group of formula (III), preferably all the groups R are hydrogen, i.e. R⁴ is straight chain alkylene or hydroxyalkylene. Where a group R is other than hydrogen, preferably R is methyl or ethyl, more preferably methyl. Preferably there is no more than one group R which is other than hydrogen. Preferably R⁴ contains from 1 to 8, more preferably 1 to 6 carbon atoms. Preferably R⁴ is a group -(C(R)₂)_bCROHC(R)₂ and preferably b is 1 or 2, more preferably 1.

15 When Am is unsubstituted or substituted, 1pyrrolidino, 1-piperidino, or 1-morpholino preferably the
group is unsubsituted. 1-Morpholino groups are most
preferred. When such a group is substituted it is
preferably substituted by a single substituent. Preferred
20 substituents include hydroxyl and alkyl, preferably methyl
or ethyl, more preferably methyl.

When Am is a 1-piperazino group, preferably the piperazinyl ring is unsubstituted in the 2- and 3-positions. In the 4-position the piperazinyl ring is preferably unsubstituted or N-substituted by alkyl, cyclohexyl or 2-pyridyl, more preferably alkyl and most preferably methyl.

Preferably Am is unsubstituted aziridino. Where Am is substituted aziridino, preferred substituents as methyl and ethyl, more preferably methyl.

Where the group R¹ is a group of formula (IV),

preferably the groups R are all hydrogen, i.e. the group R⁵
is straight chain alkylene or hydroxyalkylene. Where a
group R is other than hydrogen, preferably R is methyl or
ethyl, more preferably methyl. Preferably there is no more
than one group R which is other than hydrogen. Preferably
R⁵ contains from 1 to 8, more preferably 1 to 6 carbon
atoms. Preferably R⁵ is a group -(C(R)₂)_dCROH(C(R)₂)_e-, more
preferably d and e are the same or different and each is 1
or 2, and still more preferably both d and e are 1. Where
R⁵ is -(C(R)₂)_e- preferably c is 1 or 2.

Preferably Het is a 2-nitroimidazolyl group, which does not bear any further substituents and most preferably the group of formula (IV) is a group of formula (IVA)

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When R^1 is a group of formula (V) preferably the groups R are all hydrogen, so that $-(C(R)_2)_f$ — is straight chain alkylene. Where a group R is other than hydrogen, preferably R is methyl or ethyl, more preferably methyl other than hydrogen. Preferably $-(C(R)_2)_f$ contains from 1

to 8, more preferably 1 to 6 carbon atoms. Preferably f is 1 or 2.

Preferably the group Het² is unsubstituted 5nitrofuryl (bearing no further substituents) and most
preferably the group Het² is a group of formula (VA):-

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In the compounds of formula (I) R² may be

unsubstituted or substituted, preferably unsubstituted.

Hydrocarbyl aromatic groups may for example be phenyl or
naphthyl, preferably phenyl and heterocyclyl aromatic
groups may for example be pyridyl or thiophenyl, preferably
pyridyl. Most preferably R² is unsubstituted or

substituted phenyl. Pyridyl groups may be 2- or
3-, preferably 3-, pyridyl. Naphthyl groups may be 1- or
2-, preferably 2-, naphthyl. Thiophenyl groups may be 2or 3- thiophenyl.

Where the group R² is substituted it is preferably

substituted by 1 or 2 substituents, chosen from halogen,
haloalkyl, alkyl, nitro, hydroxy, alkoxy and alkylenedioxy.

Preferred substituents include halogen, for example
fluorine, chlorine or bromine, haloalkyl, for example
trifluoromethyl, nitro, and alkoxy, for example methoxy and
ethoxy, preferably methoxy. Where R² is substituted
phenyl, preferably it is 4-substituted phenyl, more
preferably 4-halophenyl and most preferably 4-fluorophenyl.

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Free Distribution

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Preferably each of the groups R3 is hydrogen. R3 is other than hydrogen, preferably it is hydroxyl or alkyl, preferably ethyl or methyl and more preferably methyl.

In the compounds of formula (I) X is preferably -N=. 5 Preferably X1 is hydrogen.

Salts of the compounds of formula (I) may be any pharmaceutically acceptable acid addition salts of the compounds of formula (I). Examples of suitable salts include, salts of inorganic acids such as chlorides, bromides, iodides, phosphates and sulphates and salts of organic acids such as acetates, citrates, lactates and tartrates. Salts of inorganic acids are preferred, hydrochlorides, hydrobromides and hydroiodides are more 15 preferred. Hydrochlorides are most preferred.

Particular examples of the compounds of formula (I) are:-

1,2-Dihydro-8-(piperazin-1-yl)-4-phenylimidazo[1,2-20 a]quinoxaline 5-oxide,

1,2-Dihydro-8-(piperazin-1-yl)-4-phenylimidazo[1,2-a] pyrido [3,2-e] pyrazine 5-oxide,

1,2-Dihydro-8-((4-oxiranylmethyl)piperazin-1-yl)-4-25 phenylimidazo[1,2-a] pyrido [3,2-e] pyrazine 5-oxide,

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1,2-Dihydro-8-((4-oxiranylmethyl)piperazin-1-yl)-4-
  phenylimidazo [1,2-a] pyrido [3,2-e] pyrazine 5-oxide,
   1,2-Dihydro-8-(4-(3-(cis-2,3-dimethylaziridinyl)-2-
5 hydroxypropyl)piperazin-1-yl)-4-phenylimidazo [1,2-a]
  pyrido [3,2-e] pyrazine 5-oxide,
   1,2-Dihydro-8-(4-(3-aziridinyl)-2-hydroxypropyl)piperazin-
  1-yl)-4-phenylimidazo [1,2-a] pyrido [3,2-e] pyrazine 5-
  oxide,
  1,2-Dihydro-8-((4-(3-(aziridinyl)-2-
  hydroxypropyl)piperazin-1-yl)-4-phenylimidazo [1,2-a]
  quinoxaline 5-oxide,
  1,2-Dihydro-8-(4-(3-(2-nitro-1-imidazoly1)-2-
  hydroxypropyl)piperazinyl)-4-phenylimidazo [1,2-a] pyrido
  [3,2-e] pyrazine 5-oxide,
  1,2-Dihydro-8-(4-(3-(2-nitro-1-imidazoly1)-2-
  hydroxypropyl)piperazinyl)-4-phenylimidazo [1,2-a]
  quinoxaline 5-oxide,
  1,2-Dihydro-8-(4-(2-(5-nitrofuryl)methyl)piperazinyl)-4-
  phenylimidazo [1,2-a] pyrido [3,2-e] pyrazine 5-oxide, and
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1,2-Dihydro-8-(4-(2-hydroxyethyl)piperazinyl)-4-

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phenylimidazo [1,2-a]pyrido [3,2-e]pyrazine 5-oxide.

These compounds may be in the form of a free base or of salts, and in particular hydrochloride salts.

Compounds of formula (I) in which R¹ is a group of formula (II) may be prepared by reacting a compound of formula (VI):-

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in which \mathbb{R}^2 , \mathbb{R}^3 , X and X^I are as hereinbefore defined, with a compound of formula (VII):-

$$Y-(C(R)_2)_aCR-C(R)_2 \qquad (VII)$$

where R and a are as hereinbefore defined and Y is a readily displaceable group such as halogen or an alkyl or aryl ester group such as tosylate, mesylate or triflate.

The reaction may be performed in an organic solvent, 20 such as dichloromethane or DMF at ambient temperature.

Compounds of formula (VI) may be obtained by reacting a compound of formula (VIII):-

$$\begin{array}{c|c}
X & N & N \\
N & N \\
N & R^2 \\
0 & O
\end{array}$$

in which R², X and X¹ are as hereinbefore defined and Z is halogen, with piperazine or a derivative thereof. This reaction is generally carried out in an organic solvent as reaction medium, such as an alcohol, for example ethanol or propan-2-ol, at a temperature from 60 to 110°C.

Compounds of formula (I) in which R^1 is a group of formula (III) and R^4 is $-(C(R)_2)_bCROHC(R)_2$ — may be obtained by reacting a corresponding compound of formula (I) in which R^1 is a group of formula (II) with an amine Am-H, in which Am is as hereinbefore defined.

The reaction may be performed in an organic solvent, such as an alcohol for example ethanol or 2-propanol, at a temperature from 60 to 110°C.

Compounds of formula (I) in which R^1 is a group of formula (III) and R^4 is $-(C(R)_2)_b$ - may be obtained by reacting an amine Am-H with a compound of formula (IX)

wherein X, X, R, R^2 , and b are as hereinbefore defined and Y^1 is a readily displaceable group, such as halogen or an alkyl or aryl sulphonate ester group, e.g.,

mesylate, tosylate or triflate.

The reaction may be performed at ambient temperature, in an aprotic solvent, such as DMF, under basic conditions.

Compounds of formula (I) wherein R¹ is hydroxyalkyl
may be obtained by conventional methodology from compounds
of formula (VI) by reacting with a compound of formula (X)

$$Z^{2}-(C(R)_{2})_{b}-OH$$
 (X)

wherein Z² is halogen, and R and c are as hereinbefore defined. The reaction may be performed in an alcohol, as reaction solvent, for example ethanol or 2-propanol at a temperature from 60 to 110°C.

Alternatively, compounds of formula (I) wherein R' is hydroxylalkyl may be obtained by reacting a compound of formula (VIII) as hereinbefore defined with a hydroxyalkyl piperazine. This reaction is generally carried out in an organic solvent as reaction medium, such as an alcohol, for example ethanol or propan-2-ol, at a temperature from 60 to 110°C.

Compounds of formula (I) wherein R¹ is hydroxyalkyl may be converted to a compound of formula (IX), for example by reaction within an alkyl or aryl sulphonic acid at room temperature in basic conditions (to yield a compound in which Y¹ is a sulphonate ester group) optionally followed by reaction with halide, e.g. lithium halide to provide a compound of formula (IX) in which Y¹ is halogen.

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Compounds of formula (I) in which R^1 is a group of formula (IV) and R^5 is $-(C(R)_2)_dCROH(C(R)_2)_c-$ and d is 1 may be obtained by reacting a compound of formula (VI) with a compound of formula (XI):-

$$C(R)_2-CR-(C(R)_2)_c-Het^1$$
(XI)

in which Het1, R and e are as hereinbefore defined.

The reaction may be performed in an organic solvent, such as an alcohol for example ethanol or 2-propanol, at a temperature from 60 to 110°C.

Compounds of formula (XI) in which e is 1 may be prepared using conventional methodology from a halohydroxy compound of formula (XII),

$$Z^{3}C(R)_{2}CROHC(R)_{2}-Het^{1}$$
(XII)

in which Z^3 is halogen and R and Het¹ are as hereinbefore defined. Generally this is performed under basic conditions, eg. using sodium hydroxide as a base.

Compounds of formula (XII) may be obtained by reacting an imidazole Het1-H with an epichlorohydrin or a derivative thereof of formula (XIII).

$$Z^{3}C(R)_{2}CRC(R)_{2}$$
 (XIII)

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in which Z^3 and R are as hereinbefore defined. This may be performed in known and conventional manner.

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Compounds of formula (XI) including those where e is not 1 may be prepared alternatively by epoxidation, in conventional manner, e.g. using meta-chloroperbenzoic acid, of a compound of formula (XIV)

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$$C(R)_2=CR-(C(R)_2)_c-Het^1$$
 (XIV)

in which R and Het are as hereinbefore defined.

Compounds of formula (XIV) may be obtained by

10 reacting an imidazole Heti-H with a compound (XV)

$$C(R)_{2}=CR-(C(R)_{2})_{c}-Z^{4}$$
(XV)

in which R is as hereinbefore defined and Z^4 is halogen, in conventional manner.

Compounds of formula (I) in which R^1 is a group of formula (IV) and R^5 is $-(C(R)_2)_dCROH(C(R)_2)_c$ — and e is 1 may be obtained by reacting an imidazolide anion Het with a corresponding compound of formula (I) in which R^1 is a group of formula (II). Preferably the reaction is performed in an aprotic solvent, such as DMF using a salt of the imidazole, such as the potassium salt.

Compounds of formula (I) wherein R¹ is a group of formula (IV) where R⁵ is -(C(R)₂)_c- or when R¹ is a group of formula (V), may be obtained by reacting a compound of formula (VI) with a compound of formula (XVI) or (XVII):-

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- 15 -

$$Het^{1}-(C(R)_{2})_{c}-Y^{2} \tag{XVI}$$

$$Het^{2}-(C(R)_{2})_{1}-Y^{2} \qquad (XVII)$$

wherein Het¹, Het², R, c and f are as hereinbefore defined and Y² is a readily displaceable group such as halogen or an alkyl or aryl sulphonate ester group for example tosylate, mesylate or triflate.

The reaction may for example be performed in basic conditions and in an aprotic organic solvent, for example dichloromethane or DMF, at ambient temperature.

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Compounds of formula (I) thus obtained may be purified by chromatography, for example or silica gel, or recrystallised using an appropriate solvent.

Compounds of formula (I) may be converted into

pharmaceutically acceptable salts in conventional manner

for the formation of acid addition salts. For example, the

salts of the present invention may be produced by reaction

with an organic acid, or more preferably an inorganic acid

such as hydrochloric acid, in an organic reaction medium.

The compounds of formulae (VII), (VIII), (X), (XIII), (XV), (XVI), and (XVII) are compounds which may be prepared using known methods. In particular compounds of formula (VIII) may be prepared according to procedures described in EP-A-214,632.

25 The compounds of formula (I) and salts thereof are useful in increasing the sensitivity of tumour cells to radiation in radiotherapy and as bioreductive agents. A

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compound is administered to a patient having a radiationreatable cancer, prior to or after, more typically shortly
after irradiation of the tumour, in an amount effective to
increase the sensitivity of the tumour cells to the effects
of the irradiation.

Any solid tumour, which may have regions where cells are radiobiologically hypoxic and become resistant to ionising radiation, may be treated. Examples of such tumours are epithelial tumours of the head, neck, thorax and abdomen, soft tissue sarcomas and brain tumours. The compounds of formula (I) and salts thereof can therefore be employed in the radiotherapy of all such solid tumours where hypoxic cells are known or suspected to exist.

The compounds of formula (I) and salts thereof may also be used where an agent having differential hypoxic cytotoxicity is required. The compounds can be employed for chemopotentiation of a chemotherapeutic agent or as a chemotherapeutic by administration of a compound to a patient having a localised or metastatic cancer.

- 20 Administration is carried out prior to, simultaneously with or after administration of, typically prior to or simultaneously with, a chemotherapeutic agent such as melphalan, cyclophosphamide, 5-fluorouracil, adriamycin, CCNU(1-(2-chloroethyl)-3-cyclohexyl-1-nitrosourea) or
- 25 tumour necrosis factor (TNF). Any solid tumours, such as above, which are primary or secondary deposits, where it is known or suspected that hypoxic cells are present can

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therefore benefit from treatment employing a compound of formula (I) or a salt thereof.

The compounds of formula (I) and salts thereof are useful in particular for the treatment of hypoxic tumours.

5 However they may also be useful in the treatment of other tumours rich in enzymes required to activate them as bioreductive agents or radiosensitisers. Such enzymes may include cytochrome P450, NADPH dependent cytochrome P450 reductase, DT-diaphorase and xanthine oxidase.

The compounds of formula (I) and salts thereof may be administered orally or parenterally. The amount administered depends on factors such as the cancer, the condition of the patient and the body weight of the patient. Typically, however, doses of 50 to 1000mg/m² of a patient's body area may be employed.

Accordingly, the present invention further provides a pharmaceutical composition comprising a compound of formula (I), as hereinbefore defined or a pharmaceutically acceptable salt thereof, in association with a pharmaceutically acceptable carrier or diluent.

The compounds of formula (I) and salts thereof may be formulated in a manner appropriate to the treatment for which it is to be used by bringing it into association with a pharmaceutically acceptable carrier or diluent.

25 Preferably the composition is in a form suitable for parenteral administration. The compound may be included in a dosage form suitable for bolus injection or such as a

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tablet or capsule, for example a capsule comprising known formulation components. The compound may also be formulated for intravenous administration e.g. in a saline drip solution.

Suitable carrier or diluent materials for inclusion in the compositions of the present invention include organic or inorganic inert carrier or diluent material for example, water, gelatin, lactose, starch, magnesium stearate, talc, vegetable oils, gum arabic, polyalkylene-glycols, petroleum jelly and the like. The pharmaceutical compositions may be sterilised, pyrogen-free and isotonic. The compositions may contain adjuvants such as preserving, stabilising, wetting or emulsifying agents, salts for varying the osmotic pressure or buffers. The pharmaceutical compositions may contain other therapeutically valuable substances.

The present invention further provides compounds of formula (I), as hereinbefore defined, and pharmaceutically acceptable salts thereof for use in the treatment of the human or animal body in a method of therapy and the use of compound of formula (I) and pharmaceutically acceptable salts thereof in the manufacture of a medicament for use in the treatment of a tumour, for example a hypoxic tumour.

The following Examples illustrate the invention.

REFERENCE - EXAMPLE 1

1,2-Dihydro-8-(piperazin-1-yl)-4-phenylimidazo[1,2-a]quinoxaline 5-oxide.

Under an argon atmosphere, 1,2-dihydro-8-fluoro-4
phenylimidazo [1,2-a] quinoxaline 5-oxide (4.0g, 14.2 mmol)

and piperazine (12.2g, 0.142 mmol) were heated at 90°C in

2-propanol (20 ml) for 3.5h. The solvent was removed under

reduced pressure and the residue dissolved in CH₂Cl₂ (50

ml), washed with H₂O (50 ml)) and dried (MgSO₄) and

concentrated. The resulting orange solid was

recrystallised from EtOAc/CH₂Cl₂ to yield 4.2g (72%) of 1,2
dihydro-8-(piperazine-1-yl)-4-phenylimidazo[1,2

a]quinoxaline 5-oxide, mp-212-214°C (Found : C; 68.2, H;

6.0, N; 19.6%, C₂₀H₂₁N₅O.0.33H₂O requires C; 68.0, H; 6.1, N;

19.8%).

1,2-Dihydro-8-fluoro-4-phenylimidazo[1,2-a]quinoxaline 5-oxide may be prepared as disclosed in EP-A-214632.

20 Reference - EXAMPLE 2

25

1,2-Dihydro-8-(piperazin-1-yl)-4-phenylimidazo[1,2-a] pyrido [3,2-e] pyrazine 5-oxide.

1,2-Dihydro-8-chloro-4-phenylimidazo[1,2-a] pyrido [3,2-e] pyrazine 5-oxide (0.1g, 0.335 mmol) and piperazine (0.288g, 3.35 mmol) were heated at 60°C in 2-propanol for 0.5h under an argon atmosphere. The solution was cooled, evaporated and redissolved in 50ml CH₂Cl₂, washed with H₂O

(50 ml), dried and evaporated to afford, after recrystallisation from EtOAc/CHCl₃ 1,2-dihydro-8- (piperazin-1-yl)-4-phenylimidazo[1,2-a] pyrido [3,2-e] pyrazine 5-oxide (72%) as an orange solid, mp=177-178°C (Found: C; 64.7, H; 5.7, N; 23.8%, C₁₉N₂₀N₆O.O.33H₂O requires C; 64.4, H; 5.8, N; 23.7%)

1,2-Dihydro-8-chloro-4-phenylimidazo[1,2-a]quinoxaline 5-oxide may be prepared as disclosed in EP-A-214632.

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EXAMPLE 3

1,2-Dihydro-8-((4-oxiranylmethyl)piperazin-1-yl)-4phenylimidazo[1,2-a] pyrido [3,2-e] pyrazine 5-oxide.

Glycidyl tosylate (1.0g, 4.4 mmol) was stirred in 10 ml anhydrous DMF with 1,2-dihydro-8-piperazin-1-yl)-4-15 phenylimidazo[1,2-a] pyrido [3,2-e] pyrazine 5-oxide (1.5q, 4.3 mmol), together with 1.5 ml Et3N for 24h at ambient temperature. The solvent was removed under reduced pressure at 35°C and the residue purified on silica, 20 eluting with MeOH. The resulting solid was recrystallised from 2-propanol to afford 1,2-dihydro-8-((4oxiranylmethyl)piperazin-1-yl)-4-phenylimidazo[1,2-a] pyrido [3,2-e] pyrazine 5-oxide (55%) as orange crystals, mp=104-107°C, $^{1}H-NMR$ (CDCl₃) δ 2.3 (t,2H,J=6Hz), 2.8 (m,6H), 3.5 (m, 4H), 4.1 (s, 4H), 6.1 (d, 1H, J=2.4Hz), 6.625 (dd, 1H, J=2.4 and 9.6Hz), 7.3 (m, 3H), 7.8 (m, 2H) and 8.1(d,1H,J=8.4Hz) ppm. (Found : C; 66.7, H; 6.4, N; 16.7%,

 $C_{23}H_{25}N_5O_2.0.5H_2O$ requires C; 66.8, H; 6.3, N; 16.9%).

EXAMPLE 4

1,2-Dihydro-8-((4-oxiranylmethyl)piperazin-1-yl)-4phenylimidazo [1,2-a] pyrido [3,2-e] pyrazine 5-oxide

This compound was prepared in accordance with the procedure of Example 3 to yield 1,2-dihydro-8-((4-oxiranylmethyl)piperazin-1-yl)-4-phenylimidazo [1,2-a] pyrido [3,2-e] pyrazine 5-oxide (60%) as an orange solid, mp=196-197°C, h-NMR (CDCl₃) & 2.4 (t,2H,J=6Hz), 2.7 (m,7H), 3.8 (m,4H), 4.1 (s4H), 6.2 (d,1H,J=8.4Hz), 7.4 (m,3H), 7.8 (m,2H) and 8.2 (d,1H,J=8.4Hz) ppm.

EXAMPLE 5

1,2-Dihydro-8-(4-(3-(cis-2,3-dimethylaziridinyl)-2-hydroxypropyl)piperazin-1-yl)-4-phenylimidazo [1,2-a]pyrido [3,2-e] pyrazine 5-oxide

1,2-Dihydro-8-((4-oxiranylmethyl)piperazin-1-yl)-4phenylimidazo [1,2-a] pyrido [3,2-e] pyrazine 5-oxide

(0.25g, 0.62 mmol) was dissolved in 1.5 ml EtOH (1% Et₃N)
together with cis-2,3-dimethylaziridine (0.25 ml, ca. 5
mmol), and the reaction mixture heated under reflux for 3h.
The solution was cooled and evaporated, and the residue
purified on silica, eluting with CHCl₃/MeOH/Et₃N (90:9:1) to
give 1,2-dihydro-8-(4-(3-(cis-2,3-dimethylaziridinyl)-2hydroxypropyl)piperazin-1-yl)-4-phenylimidazo [1,2-a]
pyrido [3,2-e] pyrazine 5-oxide (52%) as orange crystals,

mp=73-76°C, 1 H-NMR (CDCl₃) δ 1.1 (d, 6H, J=4.8Hz), 1.45 (m, 2H), 2.4-2.8, (m, 8H), 3.5 (m, 5H), 4.1 (s, 4H), 6.2 (d, 1H, J=8.4Hz), 7.35 (m, 3H), 7.7 (m, 2H) and 8.1 (d, 1H, J=8.4Hz) ppm.

5

EXAMPLE 6

1,2-Dihydro-8-(4-(3-aziridinyl)-2-hydroxypropyl)piperazin1-yl)-4-phenylimidazo [1,2-a] pyrido [3,2-e] pyrazine 5oxide

This compound was prepared in accordance with the procedure of Example 5 but using aziridine and with a reaction time of 0.3h. The residue obtained after evaporation of the solvents was purified on neutral alumina, eluting with MeOH/Et₃N (99:1) to give 1,2-dihydro-15 8-((4-(3-aziridiny1)-2-hydroxypropy1)piperazin-1-y1)-4-phenylimidazo [1,2-a] pyrido [3,2-e] pyrazine 5-oxide (35%) as an orange waxy solid ¹H-NMR (CDCl₃) δ 1.3 (m,2H), 1.8 (m,2H), 2.5-2.8 (m,8H), 3.5 (m,1H), 3.6 (m,4H), 4.15 (s,4H), 6.2 (d,1H,J=8.4Hz), 7.4 (m,3H), 7.8 (m,2H) and 8.2 (d,1H,J=8.4Hz) ppm.

EXAMPLE 7

1,2-Dihydro-8-((4-(3-(aziridinyl)-2-hydroxypropyl)piperazin-1-yl)-4-phenylimidazo [1,2-a] quinoxaline 5-oxide

This compound was prepared in accordance with the procedure of Example 6 using 1,2-dihydro-8-((4-

oxiranylmethyl)piperazin-1-yl)-4-phenylimidazo[1,2-a]
pyrido [3,2-e] pyrazine 5-oxide as starting material to
afford 1,2-dihydro-8-(4-(3-(aziridinyl)-2hydroxypropyl)piperazin-1-yl)-4-phenylimidazo [1,2-a]

quinoxaline 5-oxide (32%) as an orange solid, mp=124-128°C,

'H-NMR (CDCl₃) δ 1.2 (m,2H), 1.8 (m,2H), 2.2-2.5 (m,8H), 3.3
(m,5H), 4.0 (s,4H), 6.0 (d,1H,J=2.4Hz), 6.6 (dd,1H,J=2.4
and 9.6Hz), 7.3 (m,3H), 7.7 (m,2H) and 8.1 (d,1H,J=8.4Hz)
ppm.

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EXAMPLE 8

1,2-Dihydro-8-(4-(3-(2-nitro-1-imidazolyl)-2hydroxypropyl)piperazinyl)-4-phenylimidazo [1,2-a] pyrido
[3,2-e] pyrazine 5-oxide

15 1-Oxiranylmethyl-2-nitroimidazole (0.15g, 0.83 mmol) and 1,2-dihydro-8-(piperazin-1-yl)-4-phenylimidazo [1,2-a] pyrido [3,2-e] pyrazine 5-oxide (0.15g, 0.43 mmol) were refluxed for 1.5h in 5mL EtOH. The cooled solution was evaporated and purified on silica, eluting with MeOH/CHCl3 (1:9) to give 1,2-dihydro-8-(4-(3-(2-n)tro-1-im)dazoly))-2-20 hydroxypropyl)piperazinyl)-4-phenylimidazo [1,2-a] pyrido [3,2-e] pyrazine 5-oxide (68%) as an orange solid, mp=158-160°C (dec.), ${}^{1}H-NMR$ (CDCl₃) δ 2.5 (m,2H), 2.6 (m,4H), 3.55 (m,4H), 4.1 (s,4H), 4.5 (m,3H), 6.3 (d,1H,J=8.4Hz), 7.2 (s,1H), 7.25 (s,1H), 7.3 (m,3H), 7.8 (m,2H) and 8.2 25 (d,1H,J=8.4Hz) ppm. The product was converted to a bishydrochloride by dissolving in EtOAc/CH, Cl, and treating with 1.0M HCl in Et₂O. The resulting solid was triturated and washed with Et₂O, to yield the bishydrochloride as an orange solid, mp=>200°C (dec.), (Found : C; 45.2 H; 5.3, N; 18.7%, $C_{25}H_{28}N_9O_4$.2HCl.4H₂O requires C; 45.3, H; 5.7, N; 19.0%).

EXAMPLE 9

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1,2-Dihydro-8-(4-(3-(2-nitro-1-imidazolyl)-2-hydroxypropyl)piperazinyl)-4-phenylimidazo [1,2-a]quinoxaline 5-oxide

This compound was prepared in accordance with the procedure of Example 8 to afford 1,2-dihydro-8-(4-(3-(2-nitro-1-imidazolyl)-2-hydroxypropyl)piperazinyl)-4-phenylimidazo [1,2-a] quinoxaline 5-oxide (69%), as an orange crystalline solid, mp=220-221°C (dec.), (Found : C; 59.4, H; 5.4, N; 21.0%, C₂₆H₂₈N₈O₄.0.5H₂O requires C; 59.4, H; 5.5, N; 21.3%).

EXAMPLE 10

25

1,2-Dihydro-8-(4-(2-(5-nitrofuryl)methyl)piperazinyl)-420 phenylimidazo [1,2-a] pyrido [3,2-e] pyrazine 5-oxide

5-Nitrofuran-2-methanol (0.5g, 3.5 mmol) in 2 ml anhydrous CH_2Cl_2 was added slowly with stirring at 0°C to 4-toluenesulphonyl chloride (3.3g, 17.5 mmol) in 3 ml anhydrous CH_2Cl_2 containing Et_3N (0.4g, 5.25 mmol). The solution was stirred for 2.5h and then allowed to reach room temperature, diluted with 50 ml CH_2Cl_2 and washed with 2 x 50 ml H_2O . The solvent was removed under reduced

pressure and the residue purified on silica, eluting with CH_2Cl_2 to afford 0.35g (34%) of 5-nitrofuran-2-methyl 4-toluenesulphonate as a white solid, mp=97-98°C, 1H -NMR (CDCl₃) 2.4 (s,3H), 5.0 (s,2H), 6.55 (d,1H,J=4Hz), 7.1 (d,1H,J=4H₃) 7.3 (d,2H,J=8.4Hz) and 7.7 (d,2H,J=8.4Hz) ppm.

5-Nitrofuran-2-methyl 4-toluenesulphonate (0.25g, 0.85 mmol) was added slowly, with stirring, to a solution of 1,2-dihydro-8-(piperazin-1-yl)-4-phenylimidazo [1,2-a] pyrido [3,2-e] pyrazine 5-oxide (0.2g, 0.575 mmol) in anhydrous CH₂Cl₂ (2ml) containing Et₃N (0.5 ml). Stirring 10 was continued for 1h, and the solution washed with 2 x 10 ml NaHCO3 (aq), dried (Na2SO4) and evaporated. The residue was purified on silica, eluting with MeOH, to afford 1.2dihydro-8-(4-(2-(5-nitrofuryl)methyl)piperazinyl)-4phenylimidazo [1,2-a] pyrido [3,2-e] pyrazine 5-oxide (57%) 15 as a dark orange solid recrystallised from EtOH, mp=107-109°C, ${}^{1}H$ -NMR (CDCl₃) δ 2.6 (m,4H), 3.7 (m,6H), 4.2 (s,4H), 6.3 (d,1H,J=8.4Hz), 6.5 (d,1H,J=4Hz), 7.4 (m.4H), 7.8 (m, 2H) and 8.15 (d, 1H, J=8.4Hz) ppm.

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EXAMPLE 11

1,2-Dihydro-8-(4-(2-hydroxyethyl)piperazinyl)-4phenylimidazo [1,2-a]pyrido [3,2-e]pyrazine 5-oxide

8-Chloro-1,2-dihydro-4-phenylimidazo[1,2-a] pyrido
25 [3,2-e] pyrazine 5-oxide (1.0g, 3.4 mmol) and 4hydroxyethylpiperazine (3.9mL, ca.30mmol) were heated at
90°C in 2-propanol (5mL) for 2h. The solution was colled

to 0°C filtered and the solid washed with cold 2-propanol.

The material obtained was recrystallised from ethanol to give 1,2-dihydro-8-(4-(2-hydroxyethyl)piperazinyl)-4
phenylimidazo [1,2-a]pyrido [3,2-e]pyrazine 5-oxide as an orange solid, mp 200-201.5°C.

EXAMPLE 12

Examples towards aerobic or hypoxic V79 Chinese hamster

10 cells in vitro is shown in Table 1. Toxicity was
determined by the use of the modified MTT assay (Stratford
and Stephens (1989), Int. J. Radiat. Oncol. Biol. OPhys. 16
973-976). Values quoted represent concentration of drug
required to reduce proliferation of treated cultures by

15 50%. Cells are treated with various drug doses for 3 hours
at 37°C under aerobic or hypoxic conditions, following drug
removal cells are allowed to proliferate for 3 days prior
to assay.

20 TABLE 1

	Compound	C air	CN_2	Ratio
25		mmol d	lm ⁻³	
	Example 5	0.05	0.01	5
	Example 8	1	0.08	12
30	Example 9	1.8	0.12	15
	Example 11	5.0	0.5	10

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CLAIMS

 A quinoxaline or pyridopyrazine derivative of formula (I)

wherein R1 is a hydroxyalkyl group;

a group of formula (II)

$$-C(R)_2-CR-C(R)_2$$
 (II)

wherein a is from 1 to 4, the groups R are the same or different and each is hydrogen or alkyl of 1 to 4 carbon atoms such that the group of formula (II) contains in total from 1 to 10 carbon atoms;

a group of formula (III)

$$-R^4 -Am$$
 (III)

wherein R⁴ is -(C(R)₂)_b- or -(C(R)₂)_bCROHC(R)₂-, b is from 1 to 4, the groups R are the same or different and each is hydrogen or alkyl of 1 to 4 carbon atoms, such that R⁴ is an alkÿlene or hydroxyalkylene group containing from 1 to 10 carbon atoms, and Am is alkylamino or dialkylamino or a heterocyclic group which is an aziridino group,

unsubstituted or substituted by one or more alkyl substituents, a 1-pyrrolidino, 1-piperidino, or 1-morpholino group, unsubstituted or substituted by one or more alkyl, hydroxy or halogen substituents or a 1-piperazino group, unsubstituted or substituted in the 2-or 3-position of the piperazine ring by alkyl, hydroxyl or halogen, and in the 4-position of the piperazine ring by an alkyl, cycloalkyl of 5 to 7 carbon atoms, phenyl or pyridyl;

10 a group of formula (IV)

$$-R^5$$
-Het¹ (IV)

wherein R⁵ is -(C(R)₂)_c- where c is from 1 to 4 or
(C(R)₂)_dCROH(C(R)₂)_c- where d is from 1 to 4, and e is from 1 to 4, at least one of d and e being 1, the groups R are the same or different and each is hydrogen or alkyl of 1 to 4 carbon atoms, such the R⁵ is an alkylene or hydroxyalkylene group containing from 1 to 10 carbon atoms, and Het¹ is 2
nitroimidazolyl, optionally further substituted by one or more alkyl, haloalkyl, halogen, hydroxy, alkoxy or nitro substituents; or

a group of formula (V):-

$$-(C(R)_2)_1-Het^2$$
 (V)

wherein f is from 1 to 6, the groups R are the same or

different and each is hydrogen or alkyl of 1 to 4 carbon atoms, such that the group $-(C(R)_2)_i$ - contains from 1 to 10 carbon atoms and Het2 is a 5-nitrofuryl group, optionally further substituted by one or more alkyl, haloalkyl,

halogen, hydroxy, alkoxy or nitro substituents;

R2 is a hydrocarbyl or heterocyclyl aromatic group, unsubstituted or substituted by one or more substituents selected from halogen, haloalkyl, alkyl, nitro, hydroxy, alkoxy and alkylenedioxy;

the groups R3 are the same or different and each is 10 hydrogen, alkyl, or hydroxy;

X is -CH = or -N =, and

X' is hydrogen or halogen

wherein the said alkyl groups and moieties incorporating alkyl groups contain from 1 to 6 carbon atoms 15 unless specified otherwise and the said haloalkyl groups contain one or more halogen atoms;

or a pharmaceutically acceptable salt thereof;

- 2. A compound according to claim 1 wherein R' is a group of formula (III) in which R^4 is $-(C(R)_2)_bCROHC(R)_2$. 20 and b is 1 or 2.
 - A compound according to claim 2 in which Am is aziridino unsubstituted or substituted by one or more methyl or ethyl groups.
- 25 A compound according to claim 1 in which R1 is a group of formula (IV) in which R^5 is $-(C(R)_2)_dCROH(C(R)_2)_c$ and d and e are the same or different and each is 1 or 2

- 30 -

and Het1 is 2-nitroimidazolyl.

- 5. A compound according to claim 1 in which R^1 is a group of formula (V) in which f is 1 or 2 and Het^2 is 5-nitrofuryl.
- 6. A compound according to any one of the preceding claims wherein R^2 is unsubstituted or substituted phenyl or pyridyl.
 - 7. A compound according to claim 6 in which R^I is other than hydroxyalkyl.
- 10 8. A compound according to claim 6 or 7 wherein R² is unsubstituted or substituted phenyl.
 - 9. A compound according to claim 8 wherein R^2 is unsubstituted phenyl or 4-halophenyl.
- 10. A compound according to any one of the 15 preceding claims wherein all the groups are R³ are hydrogen.
 - 11. A compound according to any one of the preceding claims wherein X is -N=.
- 12. A compound according to any one of the 20 preceding claims in which X^I is hydrogen.
 - 13. A compound according to claim 1 which is
 - 1,2-Dihydro-8-(piperazin-1-yl)-4-phenylimidazo[1,2-a]quinoxaline 5-oxide,

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1,2-Dihydro-8-(piperazin-1-yl)-4-phenylimidazo[1,2-a] pyrido [3,2-e] pyrazine 5-oxide,

15

- 1,2-Dihydro-8-((4-oxiranylmethyl)piperazin-1-yl)-4phenylimidazo[1,2-a] pyrido [3,2-e] pyrazine 5-oxide,
- 1,2-Dihydro-8-((4-oxiranylmethyl)piperazin-1-yl)-4
 phenylimidazo [1,2-a] pyrido [3,2-e] pyrazine 5
 oxide,
- 1,2-Dihydro-8-(4-(3-(cis-2,3-dimethylaziridinyl)-2hydroxypropyl)piperazin-1-yl)-4-phenylimidazo [1,2-a]
 pyrido [3,2-e] pyrazine 5-oxide,
 - 1,2-Dihydro-8-(4-(3-aziridinyl)-2hydroxypropyl)piperazin-1-yl)-4-phenylimidazo [1,2-a]
 pyrido [3,2-e] pyrazine 5-oxide,
- 1,2-Dihydro-8-((4-(3-(aziridinyl)-2-hydroxypropyl)piperazin-1-yl)-4-phenylimidazo [1,2-a] quinoxaline 5-oxide,
- 1,2-Dihydro-8-(4-(3-(2-nitro-1-imidazoly1)-2hydroxypropyl)piperazinyl)-4-phenylimidazo [1,2-a]
 pyrido [3,2-e] pyrazine 5-oxide,
- 1,2-Dihydro-8-(4-(3-(2-nitro-1-imidazolyl)-2
 hydroxypropyl)piperazinyl)-4-phenylimidazo [1,2-a]

 quinoxaline 5-oxide,

1,2-Dihydro-8-(4-(2-(5-nitrofuryl)methyl)piperazinyl)-4-phenylimidazo [1,2-a] pyrido [3,2-e]
pyrazine 5-oxide, or

5 1,2-Dihydro-8-(4-(2-hydroxyethyl)piperazinyl)-4phenylimidazo [1,2-a]pyrido [3,2-e]pyrazine 5-oxide;

or a pharmaceutically acceptable salt thereof.

10

14. A process for producing a compound as claimed in any one of the preceding claims which process comprises:-

where R^1 is a group of formula (II), reacting a compound of formula (VI):-

20

wherein \mathbb{R}^2 , \mathbb{R}^3 . X and \mathbb{X}^4 are as defined in claim 1 with a compound of formula (VII):-

25
$$Y - (C(R)_2)_4 CR - C(R)_2 \qquad (VII)$$

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where R and a are as defined in claim 1 and Y is a readily displaceable group;

where R^1 is a group of formula (III) and R^4 is $-(C(R)_2)_bCROHC(R)_2$, reacting a compound of formula (I) in which R^1 is a corresponding compound of formula (I) in which R^1 is a group of formula (II) with an amine Am-H in which Am is as defined in claim 1;

where R^1 is a group of formula (III) and R^4 is $-(C(R)_2)_b-$, reacting an amine Am-H with a compound of formula (IX):

10

wherein X, X^1 , R, R^2 and B are as hereinbefore defined and Y^1 is a readily displaceable group;

where R¹ is hydroxyalkyl, reacting a compound of formula (VI), as hereinbefore defined, with a compound of formula (X)

$$Z^{2}-\left(C\left(R\right)_{2}\right)_{b}-OH\tag{X}$$

wherein Z^2 is halogen and R and b are as defined in claims 1;

where R^1 is hydroxyalkyl, reacting a compound of formula (VIII)

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in which R², X and X¹ are as defined in claim 1 and Z halogen with a hydroxyalkylpiperazine;

where R^1 is a group of formula (IV) in which R^5 is $-(C(R)_2)_dCROH(C(R)_2)_c-$, reacting a compound of formula (VI), as hereinbefore defined, with a compound of formula (XI):-

$$C(R)_2$$
-CR- $(C(R)_2)_c$ -Het¹ (XI)

wherein Het1, R and e are as defined in claim 1;

15 $(C(R)_2)_d CROH(C(R)_2)_r$ and d is 1, reacting an imidazolide anion Het¹ with a corresponding compound of formula (I) in which R^1 is a group of formula (II); or

where R1 is a group of formula (IV) and R5 is -

where R^1 is a group of formula (IV) where R^5 is - $(C(R)_2)_c$ - or R^1 is a group of formula (V), reacting a

20 compound of formula (VI), as hereinbefore defined, with a compound of formula (XVI) or (XVII):-

$$Het^{1}-(C(R)_{2})_{c}-Y^{2} \tag{XVI}$$

$$Het^2-(C(R)_2)_f-Y^2$$
 (XVII)

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wherein Het^1 , Het^2 , R, c and f are as defined in claim 1, and Y^2 is a readily displaceable group; and

optionally, converting the compound of formula (I) thus obtained into a pharmaceutically acceptable salt thereof.

- 15. A pharmaceutical composition comprising a
 5 compound as claimed in any one of claims 1 to 13 in association with a pharmaceutically acceptable carrier or diluent.
- 16. A compound as claimed in any one of claims 1 to 13 for use in the treatment of the human or animal body 10 as a method of therapy.
 - 17. Use of a compound as claimed in any one of claims 1 to 13 in the manufacture of a medicament for use in the treatment of a tumour.

A. CLASSIFICATION OF SUBJECT MATTER IPC 5 C07D487/04 C07D471/14 A61K31/495 //(C07D487/04,241:00, 235:00),(C07D471/14,241:00,235:00,221:00) According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC 5 CO7D A61K Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) C. DOCUMENTS CONSIDERED TO BE RELEVANT Category * Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X EP,A,O 214 632 (SEARLE) 18 March 1987 8 cited in the application see example 11 WO, A. 93 00900 (BRITISH TECHNOLOGY GROUP) P,A 17 21 January 1993 cited in the application see claim 1 Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: "T" later document published after the international filing date or priority date and not in conflict with the application but 'A' document defining the general state of the art which is not considered to be of particular relevance cited to understand the principle or theory underlying the "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to filing date document which may throw doubts on priority claim(s) or involve an inventive step when the document is taken alone which is cited to establish the publication date of another "Y" document of particular relevance; the claimed invention citation or other special reason (as specified) cannot be considered to involve an inventive step when the document referring to an oral disclosure, use, exhibition or document is combined with one or more other such docu ments, such combination being obvious to a person skilled in the art. document published prior to the international filing date but "&" document member of the same patent family later than the priority date claimed Date of the actual completion of the international search Date of mailing of the international search report **2** 0. 12. 93 8 December 1993 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo ni. Alfaro Faus, I Fax: (+31-70) 340-3016

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